

ISCAR PROMOTIONS 2025

Valid until June 30th 2025

Imperial Version



Small 06 High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2400**

Purchase

10 inserts per pocket - FFQ4 SOMT/W 06... of any assortment

Receive

Corresponding FFQ4 D...06 endmill cutter up to 1.25"

Free of Charge

SPECIAL OFFER

The image shown is for representational purposes.



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



Combined Functions for Drilling and Milling In One Single Cutter for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2401**

Purchase

10 inserts per pocket MDR ANMU 07/09/12... same size

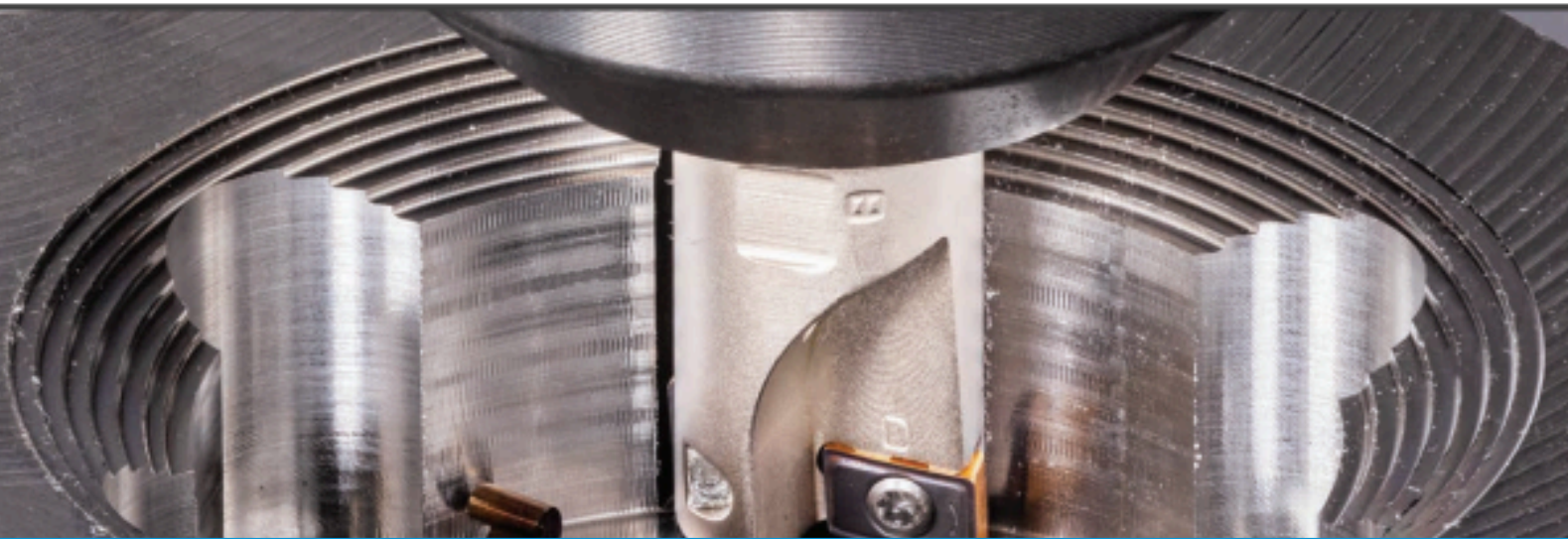
Receive

Corresponding MDR D...-AN07/AN09/AN12 endmill cutter up to 1.00"

Free of Charge

SPECIAL OFFER

The image shown is for representational purposes.



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



SUMO-CHAM Drill with a PICCO-CUT Connection for Small Diameter Drilling Solutions

Small 3xD holders with internal coolant channels. Suitable for small and Swiss Type machines.

1

Use Promo Code: **T2405**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... any assortment from widths of 0.157"-0.394"

Receive

Corresponding DCN...-PICCO body

Free of Charge

SPECIAL OFFER

YOU

MACHINING

INTELLIGENTLY?



2

Use Promo Code: **T2406**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... of any assortment plus 1 corresponding drill body with a MULTI-MASTER connection

Receive

20% Additional Discount

on the inserts

Plus a

50% Additional Discount

on drill body



The image shown is for representational purposes.

Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2409**

Purchase

20 D6NMG 16 (33...) in any assortment*

Receive

25% Additional discount

* Applies to holders with insert size 1604.. (33..)



The image shown is for representational purposes.



Get in touch with your [E.M. Precise Representative](#)

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

External and Internal Threading

The **ISCAR** threading family includes 5 types of tools for the production of external threading and 4 types of tools for the production of internal threading.

SPECIAL OFFER

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2421**

Purchase

10 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 25%
Additional Discount

* All profiles



Or

2

Use Promo Code: **T2422**

Purchase

20 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 30%
Additional Discount

* All profiles



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.



1

Use Promo Code: **T2500**

Purchase

6 ICP/HCP/FCP/ICM/QCP/ICN/ICG/ICK/IHP/IHP-BD/IFHP-BD/HFP/IFP...
assorted exchangeable heads from Dia 0.157"-1.575"

Receive 50%

Additional Discount

on the corresponding DCN/DCN-BD/DCNS/DCNT/DCNM/DFN...
drill body*

* Up to 8XD (include beam drill inserts + bodies)



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

MULTIFUNCTION TOOLS

Valid until June 30th 2025

ISCAR MULTI-FUNCTION TOOLS

Multifunction drilling, boring, facing, external turning and internal grooving tools with indexable inserts.

YOU

MACHINING

INTELLIGENTLY?

**SPECIAL
OFFER**



1

Use Promo Code: **T2501**

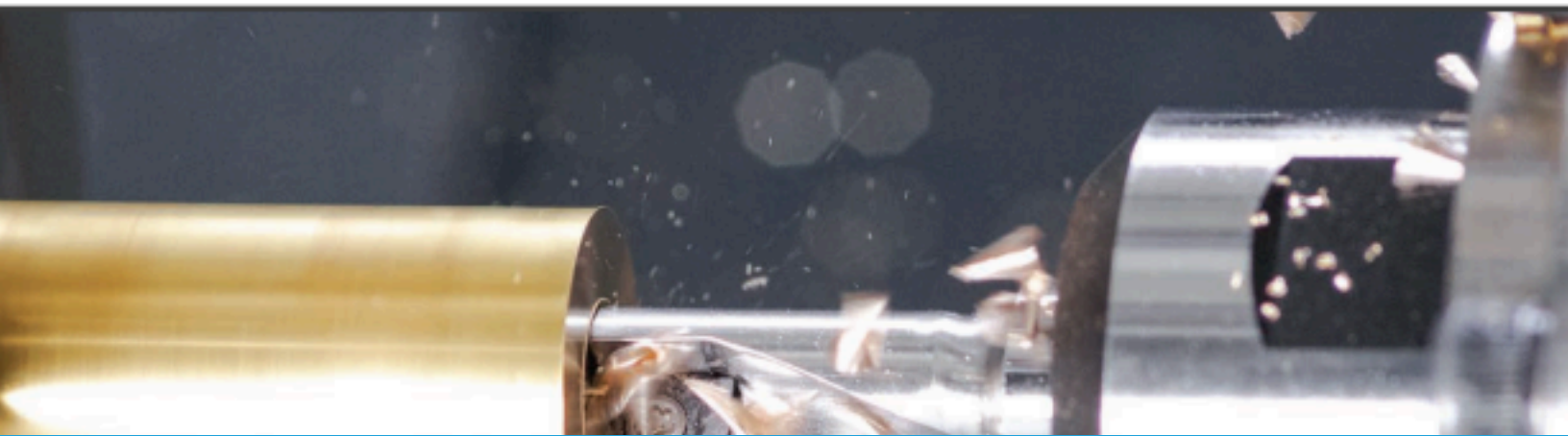
Purchase

30 XCMT... inserts - same size

Receive

Corresponding DRG-MF... drill body

at a 75% Additional Discount



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



MACHINING IN TELLIGENTLY

Innovative 4 Cutting Edge Insert for Internal Grooving and Turning

Unique double-sided insert can be mounted on right and left hand tools. Rigid clamping provides high repeatability and accuracy. Internal pinpointed coolant directed to the cutting edge.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2502**

Purchase

10 GQIN... inserts from same size
Dia 1-3mm

Receive 50%

Additional Discount

on the corresponding GQHINR/L... holder

2

Purchase

20 GQIN... inserts from same size Dia 1-3mm

Receive

Corresponding GQHINR/L... holder

Free of Charge

**SPECIAL
OFFER**



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

High Precision Tangential Insert for Grooving and Parting Suitable for Swiss Type Machines

Stable mounting and safe machining with excellent repeatability.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2503**

Purchase

10 TGV... inserts from same size
Dia 0.3-2mm

Receive 50%

Additional Discount

on the corresponding TGV/R... holder



2

Purchase

20 TGV... inserts from same size Dia 0.3-2mm

Receive

on the corresponding TGV/R... holder

Free of Charge

**SPECIAL
OFFER**



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing and a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2504**

Purchase

10 PENTA 24... Inserts - any assortment
Dia 24mm

Receive 50%

Additional Discount

on the corresponding PCHL/R...-QC body



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



New Line of PICCO Inserts with Improved Cooling Supply

A new line of picco inserts with 2 coolant outlets for internal machining operations.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2505**

Purchase

5 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO double side holder



2

Purchase

10 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO ACE holder

SPECIAL OFFER



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

**Double-Sided Insert with
4 Positive Cutting Edges**

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

YOU

MACHINING

INTELLIGENTLY?

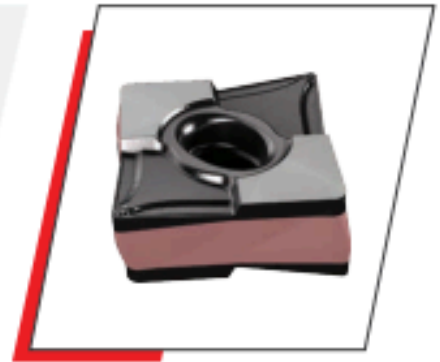


- 1** Use Promo Code: **T2506**
Purchase
20 CXMU/CXGU 06 assorted inserts
Receive
Corresponding external holder
at a 70% Additional Discount



Or

- 2** **Purchase**
20 CXMU/CXGU 06 assorted inserts
Receive 50% Additional Discount
On corresponding internal holder



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

Multifunction line of Inserts and Toolholders for External Turning, Face Turning and Profiling Operations

NEOTURN inserts feature a unique angle of 70° which provides extra clearance compared to conventional CNMG 80° inserts with additional strong points compared to DNMG 55° inserts.

1

Use Promo Code: **T2507**

Purchase

20 XNMG 09.../12 assorted inserts

Receive

Corresponding holder DXJNL/R...-3/4...

at a 70% Additional Discount

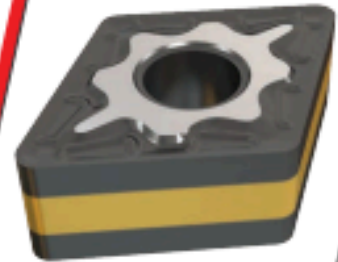
* AVC holders are not included



YOU

MACHINING

INTELLIGENTLY?



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



3 Cutting Edge Insert with SAFE-T-LOCK for Multi Directional and High Productivity Turning

Highly versatile insert used in all turning directions. Saves time and provides productivity gains with back-turning.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2509**

Purchase

20 inserts - Q3-MCMT16
in any assortment

Receive

Corresponding Q3-SMXC...-5 holder*

at a 70% Additional Discount

* AWC Holders not included

The image shown is for representational purposes.



Get in touch with your **E.M. Precise Representative**

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!



High Performance Solid Carbide Thread-Mills The New Alternative to Tapping Tools

Threading large diameters, short chips for easy machining of thin walls. Coolant-through the tool, ideal for blind-hole applications and improved chip evacuation.

1

Use Promo Code: **T2510**

Purchase

4 SC mill thread tools - any assortment

Receive 25%
Additional Discount

* All profiles

YOU

MACHINING

INTELLIGENTLY?



Get in touch with your E.M. Precise Representative

Email info@emprecise.com

Call (905) 664-2644

or visit us online at www.emprecise.com for more details and order today!

ISCAR PROMOTIONS 2025

Valid until June 30th 2025