



# T E N D O Silver & E-Compact

Experience a low-cost entry into the world of hydraulic expansion technology

Hand in hand for tomorrow



Get in touch with your **E.M. Precise Rep** for more details and order today.

# TENDO Silver - The new hydraulic expansion toolholder

TENDO Silver facilitates the easy entry into hydraulic expansion technology, offering the best price-performance ratio in direct clamping. The available seven interfaces makes the TENDO Silver to a reliable and precise toolholder for clamping all commonly used shank types, ensuring a dependable machining process.



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# μ-precise tool change within seconds

# All commonly used shank types can be clamped



Form A: with smooth cylindrical shank, shank form A according to DIN 1835 and DIN 6535 HA

Form AB: with flat face and cylindrical shank with pulling face, shank form B according to DIN 1835 and DIN 6535 HB

Form B: with lateral pulling faces, shank form B according to DIN 1835

Form E: with inclined clamping face, shank form E according to DIN 1835 and DIN 6535 HE

As standard, fine-ballanced

Suitable for high speeds with a balancing grade of G2.5 at 25,000 RPM

 µ-precise tool change within seconds without peripheral equipment

> Time saving through reduction of set-up time and no investment and energy costs due to additional clamping devices

Clamping screw

The clamping screw is used to actuate the clamping piston

Clamping piston
The clamping piston compresses the hydraulic medium

into the chamber system

Sealing element Special sealing for leakage-free clamping

Expansion sleeve The expansion sleeve evenly expands against the tool shank

6 Chamber system It has a damping effect on the clamped tool

Base body With machine interface

Maximum run-out and repeat accuracy < 0.003 mm</p>















schunk.com/tendosilver

#### Technical data

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Series	Clamping diameter [mm]	Run-out accuracy	Min. torque [Nm]	Bore holes for data carriers
TENDO Silver HSK-A 63	6 32	0.003 mm at 2,5 x D	16650	according to DIN 69873
TENDO Silver HSK-A 100	632	< 0.003 mm at 2,5 x D	16650	available, according to DIN 69873
TENDO Silver SK 40	632	< 0.003 mm at 2,5 x D	16650	Optional
TENDO Silver SK 50	1232	< 0.003 mm at 2,5 x D	90650	Optional
TENDO Silver JIS-BT 30	6 20	< 0.003 mm at 2,5 x D	16330	Optional
TENDO Silver JIS-BT 40	632	< 0.003 mm at 2,5 x D	16650	Optional
TENDO Silver JIS-BT 50	1232	< 0.003 mm at 2,5 x D	90 650	Optional





## T E N D O Silver

1503296 TENDO Silver BT50 Ø12x90 1503297

## Hydraulic expansion toolholder

Get it now at a promo price!

Offer valid for <u>ALL</u> TENDO EC and TENDO Silver listed below. All holders must be the same spindle tapper for promotional offer.

Valid until December 31, 2024

## TENDO EC

TENDO Silver BT50 Ø20x90 1503299 TENDO Silver BT50 Ø32x120 1436820 TENDO Silver CAT40 Ø3/4"x64.5 /ECUSA 1436818 TENDO Silver CAT40 Ø1/2"x63.5 1436816 TENDO Silver CAT40 Ø1/4"x63.5 1479977 TENDO Silver CAT40 Ø10x63.5 1479978 TENDO Silver CAT40 Ø12x63.5 1479979 TENDO Silver CAT40 Ø14x63.5 1479980 TENDO Silver CAT40 Ø16x63.5 1479981 TENDO Silver CAT40 Ø20x64.5 /ECUSA 1436817 TENDO Silver CAT40 Ø3/8"x63.5 1436819 TENDO Silver CAT40 Ø5/8"x63.5 1479973 TENDO Silver CAT40 Ø6x63.5 1479975 TENDO Silver CAT40 Ø8x63.5 1503316 TENDO Silver CAT50 Ø1 1/4"x81 1503305 TENDO Silver CAT50 Ø12x81 1503313 TENDO Silver CAT50 Ø20x81 1503314 TENDO Silver CAT50 Ø25x81 1503315 TENDO Silver CAT50 Ø32x81 1434535 TENDO Silver HSK-A100 Ø10x90 1434536 TENDO Silver HSK-A100 Ø12x95 1434538 TENDO Silver HSK-A100 Ø14x95 1434545 TENDO Silver HSK-A100 Ø16x100 1434546 TENDO Silver HSK-A100 Ø18x100 1434547 TENDO Silver HSK-A100 Ø20x105 1434548 TENDO Silver HSK-A100 Ø25x110 1434549 TENDO Silver HSK-A100 Ø32x110 1434533 TENDO Silver HSK-A100 Ø6x75 1434534 TENDO Silver HSK-A100 Ø8x75 1360925 TENDO Silver HSK-A63 Ø10x80 1360926 TENDO Silver HSK-A63 Ø12x85 1360927 TENDO Silver HSK-A63 Ø14x85 1360928 TENDO Silver HSK-A63 Ø16x90 1360929 TENDO Silver HSK-A63 Ø18x90 1360930 TENDO Silver HSK-A63 Ø20x90 1360931 TENDO Silver HSK-A63 Ø25x120 1360932 TENDO Silver HSK-A63 Ø32x125 1360923 TENDO Silver HSK-A63 Ø6x70 1360924 TENDO Silver HSK-A63 Ø8x70 1429243 TENDO Silver JIS-BT30 Ø10x55 1429244 TENDO Silver JIS-BT30 Ø12x55 1429245 TENDO Silver JIS-BT30 Ø16x90 1429246 TENDO Silver JIS-BT30 Ø20x90 1429241 TENDO Silver JIS-BT30 Ø6x55 1429242 TENDO Silver JIS-BT30 Ø8x55 1417056 TENDO Silver JIS-BT40 Ø10x90 1417057 TENDO Silver JIS-BT40 Ø12x90 1417058 TENDO Silver JIS-BT40 Ø16x90 1417060 TENDO Silver JIS-BT40 Ø20x90 1417062 TENDO Silver JIS-BT40 Ø32x100 1417054 TENDO Silver JIS-BT40 Ø6x90 1417055 TENDO Silver JIS-BT40 Ø8x90 1462654 TENDO Silver SK40 Ø10x80.5 1462655 TENDO Silver SK40 Ø12x80.5 1462656 TENDO Silver SK40 Ø16x80.5 1467135 TENDO Silver SK40 Ø18x80.5 1462657 TENDO Silver SK40 Ø20x80.5 1467969 TENDO Silver SK40 Ø25x80.5 1462658 TENDO Silver SK40 Ø32x80.5 1462652 TENDO Silver SK40 Ø6x80.5 1462653 TENDO Silver SK40 Ø8x80.5 1462671 TENDO Silver SK50 Ø12x80.5 1462672 TENDO Silver SK50 Ø16x80.5 1462673 TENDO Silver SK50 Ø20x80.5 1462674 TENDO Silver SK50 Ø32x103,2

1340921 TENDO EC SK40 Ø32x115 1324754 TENDO EC BT-DC30 Ø1/2"x69 0206584 TENDO EC BT-DC30 Ø12x69 0206586 TENDO EC BT-DC30 Ø20x90 1324755 TENDO EC BT-DC30 Ø3/4"x90 1324761 TENDO EC BT-DC40 Ø1/2"x58 0206594 TENDO EC BT-DC40 Ø12x58 0206596 TENDO EC BT-DC40 Ø20x72.5 1324762 TENDO EC BT-DC40 Ø3/4"x72.5 1349428 TENDO EC BT-DC50 Ø20x83.5 1349429 TENDO EC BT-DC50 Ø32x90 1000068 TENDO EC CAT40 Ø20x4" 0206486 TENDO EC CAT40 Ø20x64.5 1000067 TENDO EC CAT40 Ø3/4"x4" 0206466 TENDO EC CAT40 Ø3/4"x64.5 1000069 TENDO EC CAT50 Ø1 1/4"x6" 1000070 TENDO EC CAT50 Ø32x6" 1324775 TENDO EC CAT-DC40 Ø20x4" 1324767 TENDO EC CAT-DC40 Ø20x64.5 1324776 TENDO EC CAT-DC40 Ø3/4"x4" 1324768 TENDO EC CAT-DC40 Ø3/4"x64.5 1319625 TENDO EC HSK-A100 Ø1 1/4"x100 1368215 TENDO EC HSK-A100 Ø16x90 0206566 TENDO EC HSK-A100 Ø20x90 0206568 TENDO EC HSK-A100 Ø32x100 1420673 TENDO EC HSK-A100 Ø32x130 20055171 TENDO EC HSK-A50 Ø20x94 20064356 TENDO EC HSK-A63 Ø12x130 0206404 TENDO EC HSK-A63 Ø12x80 1431660 TENDO EC HSK-A63 Ø16x130 0206405 TENDO EC HSK-A63 Ø16x80 0206406 TENDO EC HSK-A63 Ø20x80 1000071 TENDO EC HSK-A63 Ø3/4"x130 0206456 TENDO EC HSK-A63 Ø3/4"x80 1323447 TENDO EC HSK-A63 Ø32x120 0206554 TENDO EC JIS-BT30 Ø12x69 20066124 TENDO EC JIS-BT30 Ø16x90

0206556 TENDO EC JIS-BT30 Ø20x90 1420629 TENDO EC JIS-BT40 Ø12x130 0206434 TENDO EC JIS-BT40 Ø12x58 1431659 TENDO EC JIS-BT40 Ø16x130 0206435 TENDO EC JIS-BT40 Ø16x72.5 20064499 TENDO EC JIS-BT40 Ø20x130 0206436 TENDO EC JIS-BT40 Ø20x72.5 1340112 TENDO EC JIS-BT40 Ø32x120 0206444 TENDO EC JIS-BT50 Ø12x69 1420632 TENDO EC JIS-BT50 Ø20x130 0206446 TENDO EC JIS-BT50 Ø20x83.5 1420633 TENDO EC JIS-BT50 Ø32x130 0206448 TENDO EC JIS-BT50 Ø32x90 0206834 TENDO EC SCAPTO C4 Ø1/2"x65 0206804 TENDO EC SCAPTO C4 Ø12x65 0206806 TENDO EC SCAPTO C4 Ø20x83 0206836 TENDO EC SCAPTO C4 Ø3/4"x83 0206844 TENDO EC SCAPTO C5 Ø1/2"x70 0206814 TENDO EC SCAPTO C5 Ø12x70 0206816 TENDO EC SCAPTO C5 Ø20x75 0206846 TENDO EC SCAPTO C5 Ø3/4"x75 0206858 TENDO EC SCAPTO C6 Ø1 1/4"x90 1320356 TENDO EC SCAPTO C6 Ø12x120 0206824 TENDO EC SCAPTO C6 Ø12x75 1320357 TENDO EC SCAPTO C6 Ø20x120 0206826 TENDO EC SCAPTO C6 Ø20x80 0206856 TENDO EC SCAPTO C6 Ø3/4"x80 0206828 TENDO EC SCAPTO C6 Ø32x90 20064358 TENDO EC SK40 Ø12x130 0206414 TENDO EC SK40 Ø12x50 0206415 TENDO EC SK40 Ø16x64.5 20064359 TENDO EC SK40 Ø20x130 0206416 TENDO EC SK40 Ø20x64.5 1420630 TENDO EC SK50 Ø20x130 1420631 TENDO EC SK50 Ø32x130 0206428 TENDO EC SK50 Ø32x81

