

SUMOCHAM
CHAMDRILL LINE

Valid Until
June 30th, 2025

SUMOCHAM
FLAT HEAD



High Productivity Drilling

Exchangeable flat bottom drilling heads for DCN drills, for machining ISO P and ISO K materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm

Promo Code:
T2500

Purchase

6 FCP 0406/0500/0594/0689/0780/0969 IC908
assorted exchangeable heads

Receive 50% Additional Discount
on the corresponding 5XD DCN Counter Bore Drill Body*

S.H.C.S.	Counter Bore Drill Head	Counter Bore Drill Body
1/4"	FCP 0406 IC908	DCN 0413-206-063R-5D
5/16"	FCP 0500 IC908	DCN 0492-246-063R-5D
3/8"	FCP 0594 IC908	DCN 0591-295-075R-5D
7/16"	FCP 0689 IC908	DCN 0669-335-075R-5D
1/2"	FCP 0780 IC908	DCN 0748-374-100R-5D
5/8"	FCP 0969 IC908	DCN 0945-472-125R-5D

SUMOCHAM
CHAMDRILL LINE

Valid until
June 30th, 2025

SUMOCHAM IQ
CHAMDRILL LINE



High Productivity Drilling

Exchangeable self-centering drilling heads with a unique cutting edge profile which enables drilling up to 8XD without requiring a pilot hole operation. Can be used on ISO P and ISO K materials.

Promo Code:
T2500

Purchase

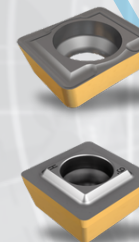
6 HCP 0272/0343/0406/0468/0531/0657 IQ IC908
assorted exchangeable heads

Receive 50% Additional Discount
on the corresponding 8XD DCN Drill Body*

S.H.C.S.	Thru Drill Head	8XD Drill Body
1/4"	HCP 0272-IQ IC908	DCN 0256-205-050R-8D
5/16"	HCP 0343-IQ IC908	DCN 0335-268-050R-8D
3/8"	HCP 0406-IQ IC908	DCN 0394-315-063R-8D
7/16"	HCP 0468-IQ IC908	DCN 0453-362-063R-8D
1/2"	HCP 0531-IQ IC908	DCN 0531-425-063R-8D
5/8"	HCP 0657-IQ IC908	DCN 0630-504-075R-8D

DR-TWIST
INDEXABLE DRILL LINE

Valid until
June 30th, 2025



DR Drills designed with Twisted Coolant Holes

More room for chips to flow out of the holes uninterrupted through the flutes. Coolant holes do not pass through the centre of the drill; therefore, the drill is stronger and more resistant to torsion. Economical inserts with 4 cutting edges.

Available up to 5XD
drilling depth

Purchase

20 Inserts AOMT/AOGT/SOMX/SOGX/SOMT/SOGT

Receive 50% Additional Discount
on the corresponding DR Drill Body up to 2" or 50mm

OR

Purchase

40 Inserts AOMT/AOGT/SOMX/SOGX/SOMT/SOGT

Receive 75% Additional Discount
on the corresponding DR Drill Body up to 2" or 50mm

2025

PROMOTIONS



1 (905) 664-2644

INFO@EMPRECISE.COM

WWW.EMPRECISE.COM

216A Arvin Avenue
Stoney Creek, ON L8E 2L8



1 (905) 664-2644
INFO@EMPRECISE.COM
WWW.EMPRECISE.COM



1 (905) 664-2644
INFO@EMPRECISE.COM
WWW.EMPRECISE.COM



1 (905) 664-2644
INFO@EMPRECISE.COM
WWW.EMPRECISE.COM

Extended

Until Further Notice



1/4" 4FL x 1/2" LOC x 2-1/2" OAL CYL

Mfg. No.: 5667921

5/16" 4FL x 5/8" LOC x 2-1/2" OAL CYL

Mfg. No.: 5667922

3/8" 4FL x 3/4" LOC x 3" OAL CYL

Mfg. No.: 5667923

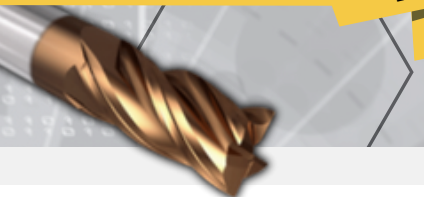
1/2" 4FL x 1" LOC x 3-1/2" OAL Weldon

Mfg. No.: 5666928

FLASHSOLID
ECO SOLID LINE

Extended

Until Further Notice



1/4" 4FL x 3/4" LOC x 2-1/2" OAL CYL

Mfg. No.: 3398259

5/16" 4FL x 7/8" LOC x 2-1/2" OAL CYL

Mfg. No.: 3398269

3/8" 4FL x 1" LOC x 2-1/2" OAL CYL

Mfg. No.: 3398283

1/2" 4FL x 1-1/4" LOC x 3" OAL CYL

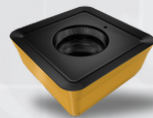
Mfg. No.: 3398309

Valid until

June 30th, 2025

High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.



Promo Code:

FFQ4 - C0001

Purchase

10 Inserts Per Pocket - ALL SIZES

Get the corresponding **FFQ4** cutter up to 5" dia.*

FREE OF CHARGE

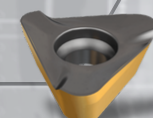
*size 06 available on global promotion

Valid until

June 30th, 2025

90 Degree Cutting Edge Angle Triangular Inserts with 3 Helical Cutting Edges for Shoulder Accuracy

Advanced cutting geometry to reduce cutting forces and provide smooth cutting with ramping down ability.



Promo Code:

HM390 - C0002

Purchase

10 Inserts Per Pocket - ALL SIZES

Get the corresponding **HM390** cutter up to 5" dia.*

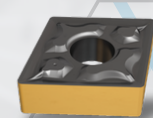
FREE OF CHARGE

Valid until

June 30th, 2025

Double-Sided 80 Degree Rhombic Inserts for Machining a Wide Range of Materials under Medium Cutting Conditions

An economical advantage for cost per cutting edge.



Promo Code:

Flash Turn - C0003

Purchase

30 Inserts - ALL SIZES

Get the External Holder **FREE OF CHARGE**

OR

50 Inserts - ALL SIZES

Get the JHP External Holder **FREE OF CHARGE**

